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Work Order 1 Thursday, June 17, 2										Page 1
Revision ID: Item Name: Bea	06-559-021 urpaw 7/2010 Start Qty: 4.00 4/2010 Req'd Qty: 4.00		Accept	Cust Ite	m ID:		Setup	Start Stop		
	rocess Plan:	Date:///	Tooling: SPC (Y/N):		Date:		Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool II	Tool #	Plan Code	Accept Re Qty Q			Insp. Stamp
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DATE	STEP	Pern. Jay PROCEDURE CHANGE By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No: <u>D206-559-02</u>] PAR #:	Fault Category:	NCR: Yes No DQA	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B	3	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC inspector
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Work Orde Thursday, June						1					Page 2
Item ID: Revision ID: Item Name: Start Date: Required Date:	D206-559-02 Bearpaw 6/17/2010 6/24/2010	Start Qty: 4.00 Req'd Qty: 4.00			Cust Iter	m ID:			-	Start Stop	
Reference: Approvals:	Process Pla	ın:	Date:	Tooling: SPC (Y/N):		Date:			Run	Start Stop	
Sequence ID/ Work Center II 180 Packaging Packaging	D	Operation Description Packaging Memo Identify and 021 □Location	pack for shipping as per on:	Set Up/ Run Hours 0.00 0.00 PPPD206-559-	Tool II) Tool#	Plan Code	Accept Qty	t Reje Qty		Reject Insp. Number Stamp
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V	Work Order ID: 599	38						1						
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P	Parent Item Name:	Bearpaw		.,						Start Date	e: 6/17/2010	Required	Date: 6/2	4/2010
										Start Qty	4.00	Require	d Qty: 4.0	0
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	Component Item ID/ tem Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty pe	r Kit Total Qty	Qty Issued	Date Issued	Status
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Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval **Approval** DATE **STEP** PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Verification Description of NC Approval** Approval **STEP** DATE Sign & **Action Description** Initial Section C Chief Eng QC Inspector Section A Date Chief Eng Chief Eng

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Picklist Print Thursday, June 17, 2010 12:57:44 PM	1		:	; ;		Page 2
Work Order ID: 59938 Parent Item: D206-559-021 Parent Item Name: Bearpaw				Start Date Start Qty	e: 6/17/2010 y: 4.00	Required Date: 6/24/2010 Required Qty: 4.00
D2182B Rubber Cushion	Manufactured	No	160 f	274.5752 1.	6.68 6.68	Je ,
Rubber Cushion Meraren Siolo 29		Location ST402A 30872	Loc Oty 9.67 9.67	Loc Code		
	Manufactured	ST410 52649 No	264.9052 264.9052 160 Each	453.0000	√ 32 10-6-29	2
Radius Block		Location ST010 57912	Loc Oty 453 233	Loc Code	32	
D2438 Clamp	Manufactured	59108 No	220 160 Each	105.0000	16 16	isf
		<u>Location</u> ST456 55603 59123	Loc Oty 105 5 100	<u>Loc Code</u>	<u>م</u> ا	1
D2529 Washer	Manufactured	No	160 Each	426.0000 	32	92
D2671	Manufactura	<u>Location</u> ST017 58568	Loc Oty 426 426	Loc Code	<u>3</u> 2	
Bearpaw, 206 Narrow	Manufactured	No	160 Each	0.0000	8 B599	39 10:6295
Thursday, June 17, 2010 12:57:44 PM	Л	Sho	pp Packet Print	i		Page 2

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval **Approval PROCEDURE CHANGE** Qty DATE **STEP** By Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA; ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval** STEP DATE Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

Thursday, June 17, 2010 12:57:44 F	^{o}M		,			Page 3
Work Order ID: 59938 Parent Item: D206-559-021 Parent Item Name: Bearpaw				Start Date: Start Qty:		Required Date: 6/24/2010 Required Qty: 4.00
MS21042L4	Purchased	No	160 Each	3,128.000	· 32	9 SD
QS200-M44S (Clamp	Purchased	Location ST139 111827 ST300 113422 114523 114718 114784 9063 No Location ST450 114917	Loc Oty 2 2 3126 68 50 1000 2000 8 160 Each Loc Oty 12 12	12.0000 Loc Code Loc Code	32 / 8 M [135	7x (1) 10-6-29 (4)
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DATE	STEP		OCEDURE CHANGE		Ву	Date	ty	Approval Chief Eng / Prod Mgr	Approval * QC Inspector	
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Part No: PAR #:		Fault Category: NO		NCR: Yes	ICR: Yes No DQA:		Date:			
Resolution:			Disposition: Q/			A: N/C Closed:		Date:		
NCR:			WORK ORDE	ER NON-CONFORMAN	ICE (NCF	R)				
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verifica	ton	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		Section C	Chief Eng	QC Inspector	

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5.0 PARTS LIST

Qty -011 Qty -013 -021 -023 -031 -033 -113 Part Number Description X D206-559-011 Bearpaw Kit 206 A/B X D206-559-013 Bearpaw Kit 206 L/L1/ X D206-559-021 Narrow Bearpaw Kit 2 X D206-559-023 Narrow Bearpaw Kit 2	
X D206-559-013 Bearpaw Kit 206 L/L1/ X D206-559-021 Narrow Bearpaw Kit 2	
X D206-559-021 Narrow Bearpaw Kit 2	
X D206-559-021 Narrow Bearpaw Kit 2	L3/L4/407
X D206-559-023 Narrow Bearnaw Kit 2	
	06 L/L1/L3/L4/407
X D206-559-031 Wearplate Kit	
X D206-559-033 Wearplate Kit	<u>.</u>
X D407-559-113 Large Bearpaw Kit 206	6 L/L1/L3/L4/407
4 6 4 6 D2182B050 RUBBER CUSHION	
8 12 8 12 20 D2274 RADIUS BLOCK	
2 D2435 19" X 16" BEARPAW	<u> </u>
2 D2432F 19" X 24" BEARPAW	
2 D2671 13" X 16" BEARPAW	
2 D2672F : 13" X 24" BEARPAW	
4 6 4 6 D2438 CLAMP	
8 12 8 12 D2529 WASHER	
6 6 D2732-050 RUBBER CUSHION	
2 D3456-1 WASHER	
2 D3859-041 WEARPLATE	
2 D3860-041 WEARPLATE	
2 D4010-041 BEARPAW ASSEMBLY	
8 D4011-1 CLAMP, SHORT	
2 D4011-3 CLAMP, LONG	
8 D4011-5 CLAMP, SHORT (OEM)	1
10 D4012-1 CUSHION	
2 AN4C10A BOLT	
8 12 8 12 8 12 AN4-15A BOLT	
8 12 8 12 8 12 AN4-17A BOLT	
4 AN4C13A BOLT	
8 AN4C15A BOLT	
8 AN4C17A BOLT	
16 24 16 24 AN960JD416 WASHER	
8 12 8 12 -8 -12 MS21042L4 + NUT (OR MS21042-4)	
20 MS21043-4 NUT	
8 12 NAS1149D0463J WASHER	
2 2 QS200M44S CLAMP	

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Revision: K

Date: 09.11.16